Toys, Entertainment robots, Videos Games: Challenges in Design and Control

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## (1) Toys that walk/run

## Walking robot: Honda Asimo



## Wilson Walker





## Wilson walker







## Ravert patent



## UTSA mascot, Rowdy



# Rowdy Walker

Rowdy-Walker: A 3D Printed Downhill Walking Toy By: Christian Treviño

Ultimaker

# Methods & Challenges

- · Leg Design
- Mass Distribution
- Integrated Hinge
- Support Material
- Commercialization?
  - · Time
  - · Cost





# 3D printed, linear, ON-OFF, pneumatic actuator



# Actuator working





# Methods & Challenges

(a)Pores (Acetone)

(b)Strength (Embedding)

(c)Piston - Cylinder interface

- Viton O-rings
- · Waterproof greese



(b-3)





(c)



# Disney's Luxo Jr. Lamp

#### Disney's Luxo Jr. Lamp

#### (2) Entertainment Robots

# Disney animatronics



- Manually tuned
- Time consuming

## Inverse kinematics



Bhounsule & Yamane, Humanoids 2015

#### **Issues with Kinematics model**



- Flexible joints —-> Rigid body models are invalid
- Low bandwidth control —> poor servo operation
- High degrees of freedom —> Error magnification
- Wear and Tear —> Part/link replacement

## Iterative Learning Control (ILC): 1-D example

Problem: Move block to the target by applying an instantaneous force

Instantaneous force, F Ramp has friction but incorrectly modeled



## 1-D example (trial 1)

Control (trial 1):  $F_1 = f^{-1}(x, \mu)$ 



## 1-D example (trial 2)

Control (trial 2):  $F_2 = F_1 + \lambda e_1$ 



## 1-D example (trial 2)

#### Converged when e\_n is small



## Our approach: Non-linear Inverse Kinematics (IK) update $\mathbf{Y}_{des}^{i+1} = \mathbf{Y}_{des}^{i} + \gamma(\mathbf{Y}_{ref} - \mathbf{Y}^{i}),$ $\theta^{i+1} = \mathbf{\hat{F}}^{-1}(\mathbf{Y}_{des}^{i+1}),$

where:

- $\theta^i$  Angle command trial i
- $Y_i$  End-effector position trial i
- $Y_{\mathrm{ref}}$  End-effector reference
- $Y^{\imath}_{\rm des}$  Desired end-effector for IK
- $\hat{F}$  Estimated Forward Kinematics Model
- $\gamma$  Learning gain

Our approach: Non-linear Inverse  
Kinematics (IK) update  

$$\mathbf{Y}_{des}^{i+1} = \mathbf{Y}_{des}^{i} + \gamma(\mathbf{Y}_{ref} - \mathbf{Y}^{i}),$$
  
 $\boldsymbol{\theta}^{i+1} = \mathbf{\hat{F}}^{-1}(\mathbf{Y}_{des}^{i+1}),$  Find non-linear IK  
within joint limits

## Inverse Kinematics computation

$$\boldsymbol{\theta}^{i+1} = \mathbf{\hat{F}}^{-1}(\mathbf{Y}_{des}^{i+1}),$$

Use nonlinear constraint optimization for IK

$$g(\boldsymbol{\theta}) = \sum_{i=1}^{n_{\text{dof}}} (\boldsymbol{\theta}_i - \boldsymbol{\theta}_i^{\text{rest}})^2,$$

**Cost: Bias toward a pose** 

$$h_1(\theta) = x_{des} - x_{ref} = 0,$$
  
$$h_2(\theta) = y_{des} - y_{ref} = 0,$$

End-effector constraint: Satisfy estimated end-effector position

 $h_3(oldsymbol{ heta}) = oldsymbol{ heta} - oldsymbol{ heta}_{\min} \ge 0,$  $h_4(oldsymbol{ heta}) = oldsymbol{ heta} - oldsymbol{ heta}_{\max} \le 0.$ 

Joint constraint: Satisfy joint limits

## Inverse kinematics with Iterative Learning Control



Bhounsule & Yamane, Humanoids 2015



#### **Results for writing task**



- •Convergence: 18 trials
- •Trial 1: Error ~ 1e-3
- •Trial 18: Error ~ 1e-5

## Other tasks



• Bhounsule & Yamane, IJHR 2017

#### (3) Video Games

## Flappy Bird Game (iPhone/android)

- Control: Tap screen to navigate bird through pipes
- Scoring: 1 point/pipe passed
- Objective: Maximize points.



## Flappy Bird Game

History:

- May 2013: Game released
- Jan 2014: Most downloaded game on iTunes, earning \$50,000/day (?)
- Feb 2014: Game removed from iTunes by developer citing its addictive nature



#### Flappy Bird, simple concept but difficult to achieve high score



#### How to beat Flappy Bird downloaded from a YouTuber



## Past work

#### Machine Learning

- · Reinforcement learning,
- · Q-learning, and
- Support Vector Machines.
- · Select features,
- Learn state-action pairs
- Scores ~100-1500



## Discretization (In dimension $\Delta x$ , $\Delta y$ )



Physics

$$Y_{k+1} = Y_k + V_k$$
  

$$V_{k+1} = \begin{cases} -2.5, & z_k = 1\\ V_k + g, & z_k = 0. \end{cases}$$

Y - vertical height (up -)

- V vertical velocity
- g gravity (=0.1356)
- z control (flap or not flap) constant horizontal velocity



Discretization (In dimension  $\Delta x$ ,  $\Delta y$ )

#1: Heuristic controller & manual tuning

Set-point based control Set-point is tuned.



#### Results: Heuristic controller & manual tuning

Run no.	Score	
1	23	
2	135	
3	135	
4	40	
5	41	
6	29	
7	105	
8	19	
9	30	
10	9	

Average score 56.6/500

## Results: Heuristic controller & manual tuning

## Controller I: Manually tuned controller Highest score 23

#### #2: Optimization with manually tuned constraints

#### **Bounding box constraints Terminal constraints**





#2: Optimization with manually tuned constraints

Minimize number of jumps

Input: Jump or not (z=0 or 1 resp.) for horizontal distance bet. pipes.

Constraints:

- 1) Physics (big M method)
- 2) Bounding box constraint (pipes)
- 3) Terminal constraints (exit)[3 conditions parameters]

Mixed Integer Programming software Gurobi (intlinprog)

#### **Terminal constraints**



# Results: Optimization-based control, optimization horizon fixed

Run no.	Score	Avg. opt. time	Max. opt. time
1	500	0.1165 0.78766	
2	500	0.1143	0.6863
3	500	0.1086	0.8101
4	500	0.1024	0.5053
5	500	0.1059	0.6243
6	500	0.1040	0.5273
7	500	0.1073	1.2596
8	500	0.1001	0.5508
9	500	0.0999	0.4946
10	500	0.1026	0.5173

Perfect score 500/500

Results: Optimization-based control, optimization horizon fixed

Controller 2: Optimization-based controller with heuristic constraint tuning Highest Score 6473

#### #3: Model Predictive Control



#### Results: Model Predictive Controller



# Results: Model Predictive Controller (with optimum prediction horizon of 90)

Run no.	Score	Avg. opt. time	Max. opt time
1	500	0.0671	3.591
2	500	0.0641	3.059
3	500	0.0640	2.8842
4	500	0.0596	2.9635
5	80	0.0550	0.9668
6	500	0.0613	2.9596
7	500	0.0573	3.0536
8	500	0.0680	3.8055
9	500	0.0567	1.9173
10	106	0.0616	1.7036

Average score 419/500

#### Results: Model Predictive Controller

#### Optimal prediction window is 90 ~1.125 horizontal distance between pipes

## Key message: Need to plan slightly beyond the next pipe



#### Results: Model Predictive Controller

#### Controller 3: Model Predictive Controller Highest Score 3961

## Discussion

	Heuristic controller	Optimization	MPC
Score (10 runs, max 500 pipes)	56.6	500	419
Worst case time (sec)	~0	1.3	3.9
Tuning	Trial and error tuing	Trial and error tuning	Can be automated

## Conclusion

- Position and speed on exiting the pipe seems to be key factors for good performance
- Optimization/MPC are too slow for real time implementation
- MPC best compromise between scores and need for intuitive tuning